

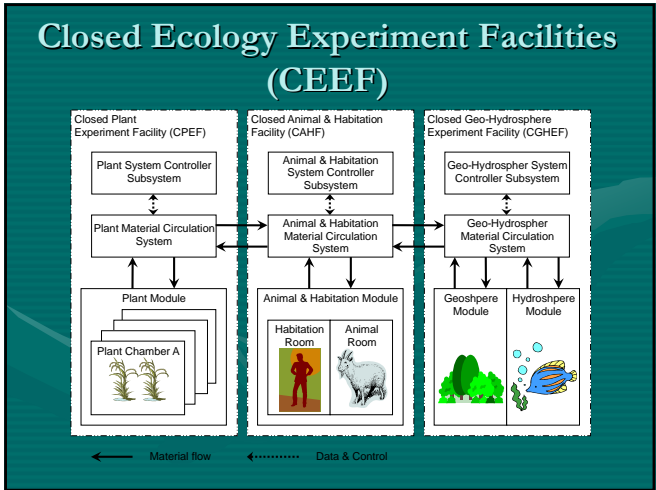


## Development of Advanced Life Support Systems Control Software Integrating Operators' Empirical Knowledge

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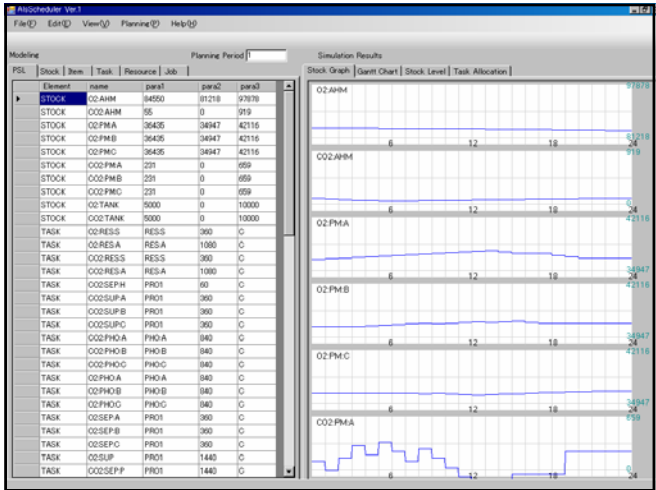
CEEF Control Room



### Background (1/3)

- In the ICES2006 paper, we described **three layered control software** for a Control Computer System (CCS) of the CEEF to back up the habitation experiments.
- In the ICES2007 paper, we showed the development of an **Advanced Life Support systems scheduler (ALS scheduler)** on one of three layers, and discussed the development of a **scheduling algorithm that does not exponentially increase the complexity of the ALS scheduler.**

The diagram shows the interaction between the Operation Scheduling System (OSS) and the Control Computer System (CCS). The OSS includes an ALS Scheduler, User Interface System, and Interface System. The CCS includes Data Servers, Master Boards, and Operators. The system is connected to the CEEF Equipment.



### Background (2/3)

- In the ICES2007 paper, we showed that the scheduling problem of the ALS system is decomposable into partial problems so that the **Lagrangian decomposition and coordination (LDC)** method is applicable.
- Later research revealed that when comparing solutions obtained by the LDC method and by a skilled operator, **the schedule desired by the skilled operator has different features from those of a schedule determined by the LDC method.** This agrees with what was cited in Kuroda M., Production Scheduling, 2002.
- A solution is obtained by an individual deciding based on **target achievement-orientation**, not **optimization-orientation**, which contrasts with a solution obtained by a mathematical solution method performing an optimization.

### Background (3/3)

- In practice, an industrial system has some cases in which a **skilled operator can create a favorable schedule in a short time by applying the empirical knowledge.**
- Dispatching rules**, each of which is an empirical solving method in scheduling, have thus far been used the most. However, the dispatching rules have a disadvantage that when the rule changes, a rule prepared in advance cannot manage the scheduling well, and the rule has difficulty with extracting and maintaining knowledge.
- Given **advances in computer performance**, solution methods came into use, each solving a scheduling problem as a large scale combination problem using an **optimization method.**

## Objective

This research aimed at creating a schedule such as one created by a skilled operator, while reducing complexity by integrating empirical knowledge to indices and processes for decision-making in the Lagrangian decomposition and coordination (LDC) method.

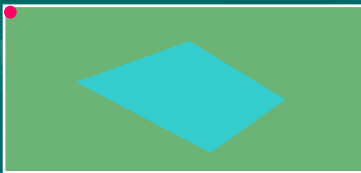
## Integrating empirical knowledge to scheduling (1/2)

- Here are some examples of integrating empirical knowledge to scheduling.
  - A case where the generation process of a schedule is represented in a **tree form**, and a decision-making process in which a schedule creator decides by trial and error is represented in a **frame system**.
  - The case of a rule-based system where expert knowledge of the decision-making for schedule creation is represented in **if-then form**; and a case of another rule-based system where procedures experts use for problem solving are put into a **flowchart**, and the information is represented in **if-then form**.
  - In addition, there is a **list scheduling** in which the priority of jobs is given.
- Where empirical knowledge is integrated into a railway operation system, a heuristic, in which an **AI-based approach and an optimization method are combined**, substitutes for experiences and divination that are difficult to formulate.
  - This heuristic is a mass of experience created by interviewing experts.

## Integrating empirical knowledge to scheduling (2/2)

- This research considers an integration method, in which empirical knowledge is integrated to the LDC method, as follows.
  - In the formulation of a combination problem, **decision-making indices**, corresponding to an evaluation function and a constraint condition, and a **decision-making process**, corresponding to a search, are of importance.
  - This formulation aims at setting the schedule creator's intention to the **evaluation function and the constraint condition**, and integrating the schedule creator's intention into the process of decision making so that a solution is effectively discovered reducing extra search.

Solution Space



## Formulation of the LDC for the ALS scheduler

$$\begin{aligned}
 \min \quad & \sum_{t=1}^T \sum_{j=1}^J [c_j (1 - \delta_{j,t-1}) \delta_{j,t} + h_j B_{jt} dx_{jt}] \\
 \text{subject to} \quad & x_{i,t+1} = x_{i,t} + \sum_{j=1}^J \delta_{jt} \alpha_{ijt} - r_{i,t} \quad \forall i, t \\
 & x_{i,t} \geq X_{Li} \quad \forall i, t \\
 & x_{i,t} \leq X_{Ui} \quad \forall i, t \\
 & \sum_j \delta_{jt} M_{jm} \leq 1 \quad \forall t, m
 \end{aligned}$$

Unit switching cost (pointing to  $c_j$ )  
 Unit stock cost (pointing to  $h_j B_{jt}$ )  
 Decision variable (pointing to  $\delta_{jt}$ )  
 State variable (pointing to  $x_{i,t}$ )

Relaxation (pointing to the constraint  $\sum_j \delta_{jt} M_{jm} \leq 1$ )

## Formulation of the LDC, Decomposition

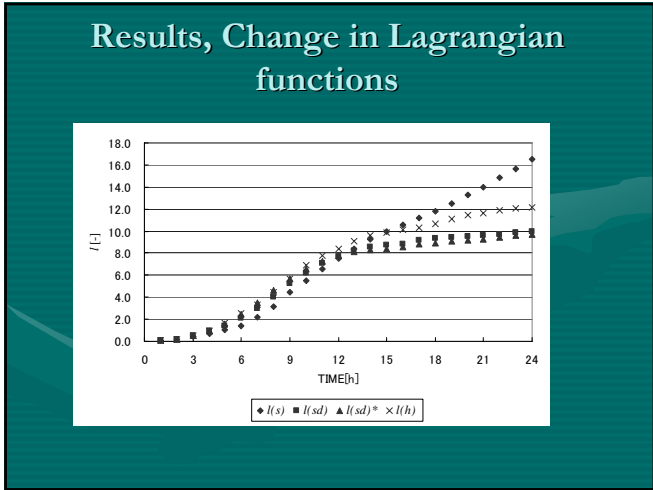
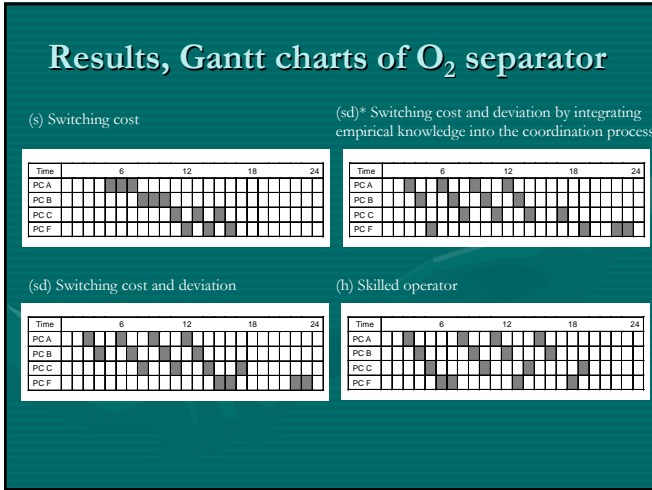
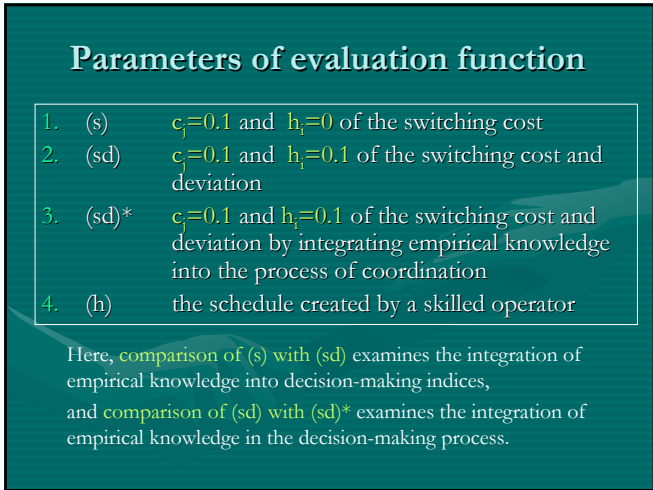
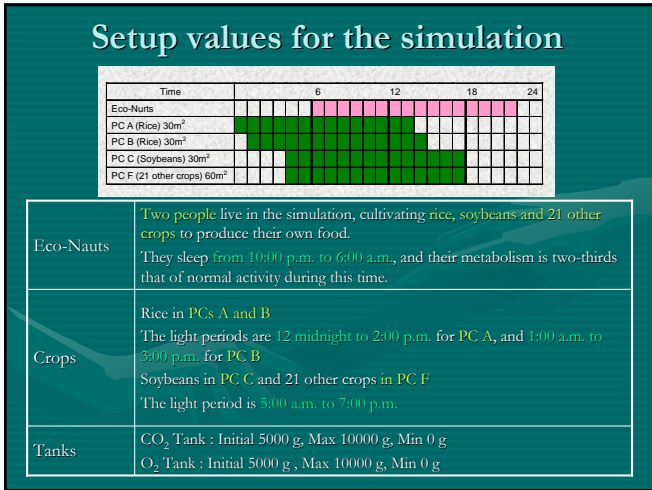
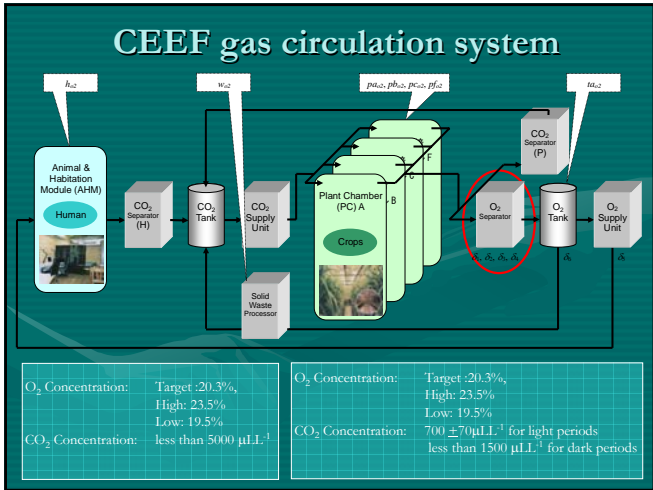
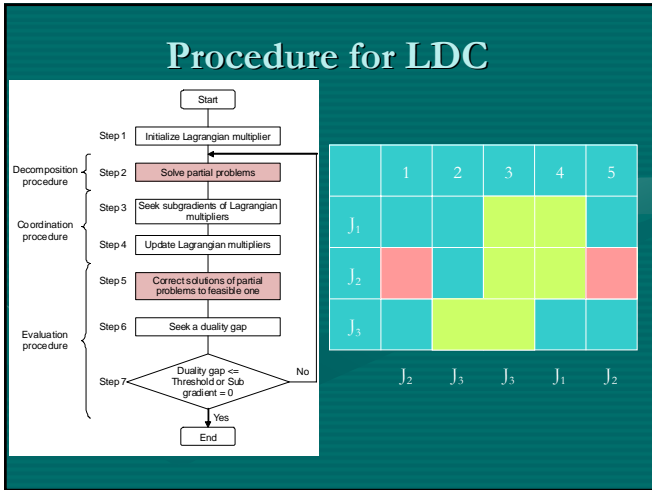
$$\min \quad l = \sum_{t=1}^T \sum_{j=1}^J [c_j (1 - \delta_{j,t-1}) \delta_{j,t} + h_j B_{jt} dx_{jt}] + \sum_{t=1}^T \sum_m \lambda_{mt} \left( \sum_{j=1}^J \delta_{jt} M_{jm} - 1 \right)$$

Decomposition

$$\min \quad l_j = \sum_{t=1}^T [c_j (1 - \delta_{j,t-1}) \delta_{j,t} + h_j B_{jt} dx_{jt}] + \sum_{t=1}^T \sum_m \lambda_{mt} \delta_{jt} M_{jm}$$

## Dynamic Programming (DP) for solving partial problems.

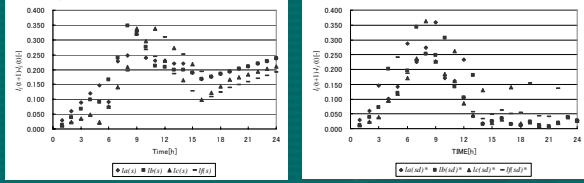
$$\begin{aligned}
 \min \quad & l_j = \sum_{t=1}^T [c_j (1 - \delta_{j,t-1}) \delta_{j,t} + h_j B_{jt} dx_{jt}] + \sum_{t=1}^T \sum_m \lambda_{mt} \delta_{jt} M_{jm} \\
 \text{subject to} \quad & x_{i,t+1} = x_{i,t} + \sum_{j=1}^J \delta_{jt} \alpha_{ijt} - r_{i,t} \quad \forall i, t \\
 & x_{i,t} \geq X_{Li} \quad \forall i, t \\
 & x_{i,t} \leq X_{Ui} \quad \forall i, t
 \end{aligned}$$



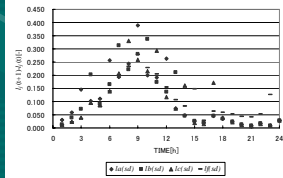
## Results, Comparison between changes in the amount of change of Lagrangian functions

(sd)\* Switching cost and deviation by integrating empirical knowledge into the coordination process

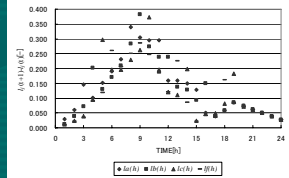
(s) Switching cost



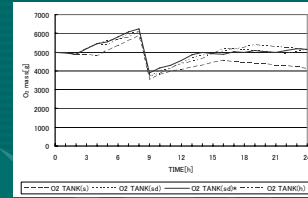
(sd) Switching cost and deviation



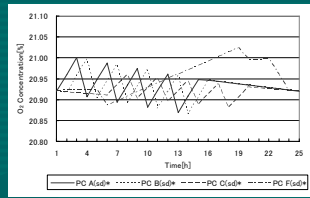
(h) Skilled operator



## Results, Change in the quantity of O<sub>2</sub> tanks and in the O<sub>2</sub> concentration of PCs



Change in the quantity of O<sub>2</sub> tanks



Change in the O<sub>2</sub> concentration of PCs

## Results, Amplitude of change of O<sub>2</sub> concentration and O<sub>2</sub> Tank

	PC A [%]	PC B [%]	PC C [%]	PC F [%]	O <sub>2</sub> TANK [g]
(s)	0.280	0.279	0.122	0.067	2355
(sd)	0.132	0.132	0.078	0.099	2355
(sd)*	0.132	0.132	0.078	0.138	2355
(h)	0.174	0.174	0.157	0.067	2355

## Conclusions

- In this presentation, we discussed the integration of empirical knowledge into the Lagrangian decomposition and coordination (LDC) method, and reached the following conclusions.
- Integration of Empirical Knowledge into Decision-making Indices
  - Setting the evaluation function influences schedule generation to a great extent.
  - It is inferred that *terms to be used for the generation of a schedule similar to one by a skilled operator* are switching cost and deviation.
- Integration of Empirical Knowledge into Decision-making Process
  - For the values of the Lagrangian function, performance in the case where empirical knowledge is integrated was *slightly increased compared with the case where it is not*. However, pronounced superiority was not confirmed. This is probably because the present examples are those of competition for only four jobs.
  - Difference in the performance most likely becomes noticeable when the problem becomes large-scale. For such a problem, further study is necessary.

## Acknowledgement

- This report includes a part of the results from research conducted under contract with Aomori Prefectural Government, Japan.